

Appointed
Notified
Body under
the PED
N° 0037



E1

WELDING PROCEDURE APPROVAL TEST CERTIFICATE

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3 *Manufacturer's Welding Procedure*

Inspecting Authority ZC/NP/120269

4 *Reference No* ASME/PQR/BW4

Reference No. SS42528527/1

5 *Manufacturer:* STAINLESS FITTINGS LTD6 *Address:* TIPTON ROAD
DUDLEY
WEST MIDLANDS

DY1 4SQ

7 *Code / Testing Standard:* ASMEIX 20108 *Date of Welding:*9 **RANGE OF QUALIFICATION**10 *Welding Process:* ORBITAL GTAW PULSED MACHINE11 *Joint Type:* GROOVE12 *Parent Metal Groups Sub Groups:* PN°813 *Parent Metal Thickness (mm):* 1.5mm - 3.3mm*Weld Metal Thickness (mm):* 3.3mm MAX*Throat Thickness (mm):* N/A*Single run / Multi run:* SINGLE14 *Pipe Outside Diameter (mm):* ALL15 *Filler Metal Type / Designation:* NOT APPLICABLE (AUTOGENOUS)*Filler Material Make:* NOT APPLICABLE*Filler Material Size:* NOT APPLICABLE16 *Designation of Gas / Flux:* ARGON (99.99%) ENCLOSED HEAD*Designation of Backing Gas:* ARGON (99.99%)17 *Type of Welding Current / Polarity:* DCEN PULSED*Mode of Metal Transfer:* NOT APPLICABLE*Heat Input:* NOT APPLICABLE18 *Welding Position(s):* ALL19 *Preheat Temperature:* AMBIENT 5°C MIN*Post-Heating:* NOT APPLICABLE20 *Post Weld Heat Treatment:* NOT APPLICABLE21 **OTHER INFORMATION**22 *Certified that test welds were prepared, welded and tested satisfactorily in accordance with the requirements of the code / testing standard indicated above.*23 *Location:*
BIRMINGHAM*Date of Issue:**Name and Signature*

R WILD

Inspecting Authority

ZURICH ENGINEERING

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Tel: 0121 520 5868Übersetzung des vorgedruckten
Formblatt-Textes auf der RückseiteTranslation of printed test
on the reverse side*Note: This is a Welding Procedure Qualification Record and is applicable to the named manufacturer alone.**This qualification is not a Standard Welding Procedure and may not be reproduced in whole or part and used as such.*