



Appointed  
Notified  
Body under  
the PED  
N° 0037



E1

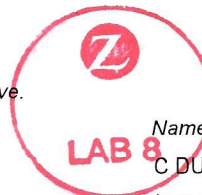
WELDING PROCEDURE APPROVAL TEST CERTIFICATE

- 1
- 2
- 3 *Manufacturer's Welding Procedure* Inspecting Authority ZC/WP/090745
- 4 *Reference No.* ASME/PQR/BW2 Reference No. SS42524906/4
- 5 *Manufacturer:* STAINLESS FITTINGS LTD
- 6 *Address:* TIPTON ROAD  
DUDLEY  
WEST MIDLANDS
- DY1 4SQ
- 7 *Code / Testing Standard:* ASME IX
- 8 *Date of Welding:*
- 9 *RANGE OF QUALIFICATION*
- 10 *Welding Process:* PULSED GTAW MANUAL
- 11 *Joint Type:* GROOVE, FILLET
- 12 *Parent Metal Groups Sub Groups:* PN°1
- 13 *Parent Metal Thickness (mm):* 1.5mm - 3.3mm  
*Weld Metal Thickness (mm):* 3.3mm MAX  
*Throat Thickness (mm):* 3.3mm MAX  
*Single run / Multi run:* SINGLE
- 14 *Pipe Outside Diameter (mm):* ALL
- 15 *Filler Metal Type / Designation:* NOT APPLICABLE (AUTOGENOUS)  
*Filler Material Make:* NOT APPLICABLE  
*Filler Material Size:* NOT APPLICABLE
- 16 *Designation of Gas / Flux:* ARGON (99.99%)  
*Designation of Backing Gas:* ARGON (99.99%)
- 17 *Type of Welding Current / Polarity:* DCEN PULSED  
*Mode of Metal Transfer:* NOT APPLICABLE  
*Heat Input:* NOT APPLICABLE
- 18 *Welding Position(s):* ALL
- 19 *Preheat Temperature:* AMBIENT 5°C MIN  
*Post-Heating:* NONE
- 20 *Post Weld Heat Treatment:* NOT APPLICABLE
- 21 *OTHER INFORMATION*

22 *Certified that test welds were prepared, welded and tested satisfactorily in accordance with the requirements of the code / testing standard indicated above.*

23 *Location:* BIRMINGHAM *Date of Issue:*

24  
25



ZURICH

SAFed/CEOC Member Company

Name and Sign of Laboratory Services  
204, Great Bridge Street  
West Bromwich B70 0DE  
Tel: 0121 520 5868  
(CEOC Member Organization)  
ZURICH ENGINEERING

Übersetzung des vorgedruckten  
Formblatt-Textes auf der Rückseite

Translation of printed test on  
the reverse side

Traduction des rubriques Imprimées au  
verso

Note: This is a Welding Procedure Qualification Record and is applicable to the named manufacturer alone.  
This qualification is not a Standard Welding Procedure and may not be reproduced in whole or part and used as such.