

Test qualification certificate for welding operators or weld setters

Page 1 of 1

Manufacturer's welding procedure specification ASME/PQR/BW4

Certificate Ref: ISO/OP000215 Rev 1

Reference No. (if applicable)

Reference No. IC-2789

Name of welding operator or weld setter:

Identification:

Method of Identification:

Date and Place of Birth:

N/A

Employer:

STAINLESS FITTINGS LTD

Code / Testing Standard:

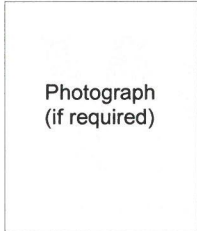
ASME IX 2021

Functional knowledge test (Mandatory):

Acceptable

Job Knowledge:

Not Tested



	Weld Test Details	Range of qualification
Welding process(es) Welding equipment Welding unit	GTAW - P AMI M217 Power Source AMI 08-4000 Enclosed Head	GTAW-P Types as test Types as test
Details for mechanized welding Visual control / visual remote control Automatic arc length control Automatic joint tracking Welding position Single run / multi run Material backing Consumable insert	Direct Visual Control Without Without Special Position (SP) single PASS without - gas backed without	Direct Visual Control - with, without sp, f single PASS with, without - gas backed without

Additional information is available on attached sheet and / or welding procedure Specification No: ASME/PQR/BW4

The qualification is based on: -welding procedure test <input type="checkbox"/> -pre-production welding test <input type="checkbox"/> -standard test piece <input checked="" type="checkbox"/> -production test or production sample testing <input type="checkbox"/>	Name and Signature Examiner or examining body WQ Inspection & Certification Ltd
	Date of welding of test piece Location: West Midlands
	Validity of qualification until: N/A, see below

Requalification 5.3 c) Valid until:

Confirmation of the validity by examiner or examining body for the following 6 months (refer to 5.3.c)

Date	Signature	Position or Title

Test Results	RT002448
--------------	----------