

WELD LOG



Customer
Example Log

Customer Order No.

Drawing/Part No.

Special Instructions

SFL Sales No.

W/O Ref Number

Number off
1

Weld Standards (tick)
 ASME IX

SAT POL OD
0.38UM MAX ID EP SF4

BOROSCOPE

General Weld Information								Manual weld		Orbital Weld		Component Id		Weld inspection			
Date	Weld identity No.	Weld and check by Initial	Gas Type	Diam or Length of weld	Open or Enclosed Purge	Wld M/c Ser No	Welder Qual. Ref.	Welder Procedure Qual. Ref.	Butt or Fillet wire cast no	Fixed or Rotate position	Orb Head set Ser No.	Weld prog No.	Item 1 Ident	Item 2 Ident	Visual Scope + video Pressure Dye Pen X-Ray	Insp check initial	Inspector comment reference or result of inspection
****	1	**	ARGON	1.50"	E	60	BW2	BW2	B	R			FERRULE	TEE	S	**	OK
****	2	**	ARGON	1.50"	E	60	BW2	BW2	B	R			FERRULE	TEE	S	**	OK
****	3	**	ARGON	1.50"	E	51	BW4	BW4			48	S021	FERRULE	TEE	S	**	OK
****	4	**	ARGON	1.50"	E	51	BW4	BW4			48	S021	FERRULE	TEE	S	**	OK
****	5	**	ARGON	1.50"	E	51	BW4	BW4			48	S021	FERRULE	TEE	S	**	OK
****	6	**	ARGON	1.50"	E	51	BW4	BW4			48	S021	FERRULE	TEE	S	**	OK

Comments, rejections or reflow information

Welder Name(s) _____

Inspector Name(s) _____